

EXPERIENTIAL ITINERARY IN ITALY

Three world famous high-level Relais & Chateaux properties join hands to create this rare Itinerary based on unique Experiences in their destinations.

Starting from **Hotel Plaza e de Russie** located on the Tuscany seaside, going down to **Il Falconiere R&C** in the unique rolling hills in the south part of the region and ended up with **Palazzo Seneca R&C** in the green heart of Italy, Umbria. If your clients arrive in Rome, you can consider this itinerary the other way round!

These three properties decided to collaborate to propose a different and **experiential way of discovering Italy** – out of the beaten path focusing on the sustainable tourism, meeting the local community supporting the local activities and developing a high level of gastronomy celebrated in their Michelin star restaurants.



Hotel Plaza e de Russie R&C – Marble Safari

Relais il Falconiere R&C – Tuscan Cooking Classes



Palazzo Seneca R&C – Black Truffle Hunting

Do not hesitate to contact each hotels to organize a real unique holiday for your clients!

Marble Safari



Discover the place where Michelangelo, Iacopo della Quercia, Canova, and others chose and sculpted some of their most famous works, retrace their steps will be a jump into the history of the most famous sculptors in the world. Different and charming reality made of fatigue and cleverness, old sweat, and modern technology. The world of marble is not only the extraction or processing of a stone but the history of a region and its population which has always been synonymous with the marble. **Enjoy tracing the footsteps of Michelangelo, visiting the Fantiscritti white marble quarry to see blocks being cut from the mountain, the quarry museum to learn the history and production of the stone, and a studio to see sculptors at work.** The Fantiscritti Museum is situated in a scenic landscape surrounded by mountains of white marble. Every sculpture in this place has a story to describe... Delight the senses with our LUNASIA restaurant, rated one Michelin star, meet our chef Luca Landi and be taken on a journey with the world's finest degustation menu!

**IT'S ONE OF THE EXPERIENCES AT THE HOTEL R&C Plaza & de Russie 5*L
Viareggio (LU) - Tuscany – Italy**

www.plazaederussie.com



Renowned as the 'jewel of Viareggio', the 5-star sea-front luxury boutique Hotel Plaza e de Russie juxtaposes its historical exterior architecture with the modern luxury hospitality services and elegant contemporary furnishings of its interiors. A famed meeting place for the international jet set, the sophisticated hotel has been completely redesigned and now offers a trendy Michelin- starred restaurant and the luxurious elegance of its 44 rooms and suites, alongside the welcoming ambience of a family owned and managed establishment. Two brand- new Penthouse Suites offer the epitome of luxury, privacy and comfort with private terraces and stunning views of the sea, Cinque Terre and Apuan Alps.

Cooking Under the Tuscan Sun



Our classes celebrate traditional Tuscan recipes designed by Silvia Baracchi, Michelin Star chef and owner of Relais & Chateaux Il Falconiere & Spa. You will learn to cook authentic Tuscan cuisine in focused, spirited classes in our residential style kitchen, using local ingredients personally selected by the chef following strict criteria of health, ethic use of the land. Chef Silvia uses a new concept of cooking that has evolved letting us discover new skills, new ways of using ingredients and discovering their beneficial properties.

New thematic cooking courses, conceived as always by the passion, imagination and study of Michelin Star Chef Silvia Baracchi. Thematic courses aimed at supporting an essential principle: "It is not necessary to give up the pleasures of good food to stay healthy; the quality of food and cooking methods, perhaps dispelling some false myths, must guide our food choices "

Not only a culinary experience but also moments to share, to feel, to taste and enjoy!

IT'S ONE OF THE EXPERIENCES AT THE HOTEL R&C Relais Il Falconiere 5*

Cortona - Tuscany - Italy

www.ilfalconiere.com



The Relais Il Falconiere and Spa is a charming house kept in the heart of the Tuscan countryside, where the hills give way to the enchanting Etruscan hill- town of Cortona.

«Our enthusiasm has always has been, along with our passion, the engine of this great adventure. Our dream has become reality», tell Silvia & Riccardo Baracchi.

The love for this land, rich in history and ancient traditions, is the foundation of the best expression of food and wine of Tuscany which inspired and guided this great dream transforming the family ancient Villa of the 17th century, into a jewel of hospitality. Michelin star since 2002, Il Falconiere restaurant is a perfect culinary destination.



Precious black truffle hunting

Immerse into an exclusive and engaging experience to keep an indelible memory of a holiday in Umbria, in the Centre of Italy. **The truffle quarry is enriched with art of ricotta making.** In addition to the suggestive walk in search of "black gold" in the National Park, our trusted cheesemaker will show and reveal all the secrets and the process of preparing its special ricotta - and not in his laboratory but outdoor and in the midst of nature! A unique, unmissable experience available all year long, typical and genuine at the same time! **Enjoy also the picnic in the forest and be pampered by tasting typical local products.**

IT'S ONE OF THE EXPERIENCES AT PALAZZO SENECA R&C 4*sup
Norcia (PG) - Umbria - Italy

www.palazzoseneca.com



A home in an Umbrian Palace: a taste of the real atmosphere in the heart of the most secret part of Umbria. The search for unique materials and objects, combined with the know-how of the most renowned Umbrian craftsmen, make the Palazzo Seneca a unique destination with a family touch. Local experiences are the strongholds of the stay. They are all created with the active participation of very local producers, farmers, suppliers, artisans, nature lovers and experts.